



EPDM Bonding Adhesive BA-2004(T)



1. Description

The Firestone EPDM Bonding Adhesive BA-2004(T) is a solvent based contact adhesive designed specifically for bonding RubberGard™ EPDM membranes to approved insulations in addition to wood, metal, masonry and other acceptable substrates.

2. Preparation

Surfaces that will receive the EPDM Bonding Adhesive BA-2004(T) must be clean, smooth, dry, free of sharp edges, loose and foreign materials, oil, grease, and other contaminants. The mating surface shall be cleaned with a brush or clean rag. Stir the adhesive thoroughly (to achieve a uniform mix with no sediment on the bottom and no marbling evident) before and during use. Restore the adhesive to room temperature prior to use, if exposed to temperatures lower than 15°C for a prolonged period.

3. Application

Apply Bonding Adhesive at about the same time to both the exposed underside of the sheet and the substrate to which it will be adhered so as to allow approximately the same drying time. Apply Bonding Adhesive evenly avoiding areas of accumulation. Apply the Bonding Adhesive with a solvent resistant roller, and roll the adhesive onto the mating surfaces. When applying Bonding Adhesive, ensure complete uniform coverage of both surfaces that will be adhered. Care must be taken not to apply Bonding Adhesive over seam areas. Bonding Adhesive can be dispensed by means of RoofTop SuperSpreader in order to achieve a more uniform coverage and obtain higher coverage rates. Allow adhesive to flash off until tacky (time depending on ambient air conditions) prior to mating the surfaces. Test the adhesive for its dryness, using the touch-push test procedure. Refer to the Firestone guidelines for specific installation instructions.

4. Coverage

Coverage rates depend on the smoothness of substrate and method of application.

- Manual application: between 5 and 7 m² per gallon (two sides).
- SuperSpreader: between 7 and 9 m² per gallon (two sides).

Some surfaces are more uneven and porous and will result in a lower coverage rate while smooth non-porous substrates will result in higher coverage rates. Very porous substrates (rough wood, concrete block) may require two coats of Bonding Adhesive, to ensure proper adhesion. This can be determined by testing a small area. Check by adhering a small piece of membrane to the porous substrate to verify the bonding strength.

5. Characteristics

Physical

- Excellent resistance to aging
- Good resistance to heat and cold
- Excellent tack time for versatility of installation
- Outstanding adhesion to approved substrates for maximum performance

Technical Information Sheet



Technical	
• Base	Blend of Polychloroprene and SBR rubbers
• Color	Yellow
• Solvents	Acetone, Hexane, Toluene and Xylene
• Solids	±24%
• Viscosity	3300-3800 cp
• Specific gravity	0.803 – 0.888
• Flash Point	-18°C

6. Packaging / Storage / Sheft Life / Disposal

Packaging	18.9 l (5 gallon) pail
Part number	W563587052

Storage: Store in original unopened pails at moderate temperatures (15°C - 25°C) in a dry, well-ventilated area. Keep away from heat, sparks and open flame. Protect from direct sunlight. If necessary, use an insulated box to maintain the product at moderate temperatures during transport to the job site, before and during application. This will assure the appropriate viscosity, efficiency and performance of the adhesive.

Shelf life: 12 months can be expected if stored in above-mentioned conditions. Verify production date on each pail. Shelf life will be reduced if exposed to higher temperatures. Shelf life information is only a recommendation and not a fact of life. The real expiration date highly depends on the history of storage and handling of the accessories. Once opened, use within 48 hours.

Disposal: Make sure that the pail is empty prior to disposal. Adhesive cannot be disposed in drains. Dispose content and/or pail in accordance to national regulations.

7. Precautions

Refer to Safety Data Sheet. Flammable. Keep away from fire and open flame and other possible ignition sources during storage and use. Do not smoke when using. For professional use only. Use only in well ventilated areas. Keep pail closed when not in use. Avoid prolonged inhalation and contact with skin and eyes. Do not contaminate with foreign materials. Keep out of reach of children. Thinning is not allowed.

This document replaces any other document published previous. This sheet is meant to highlight Firestone product information based on latest knowledge and experience and is subject to change without notice (check the Firestone website for latest document version). Above mentioned values are based on tested samples and may vary within applicable tolerances. Firestone takes responsibility for furnishing quality materials which meet published Firestone product specifications. No Firestone representative is authorized to vary this disclaimer.