





# SPECtop Armourite E9

EMERY BASED, DRY SHAKE, MONOLITHIC SURFACE HARDENER FOR NEW CONCRETE FLOORS

## DESCRIPTION

SpECtop Armourite E9 is supplied in 25kg bags and consists of graded emery aggregate blended with Ordinary Portland cement and plasticisers.

SpECtop Armourite E9 is applied to plastic concrete and the resulting finished surface is extremely dense, abrasion resistant and hard wearing. As the application of SpECtop Armourite E9 results in the floor curing monolithically with the topping, excessive shrinkage, cracking etc., is avoided.

The emery aggregate used, apart from being completely inert chemically, is exceptionally hard and is not prone to polishing.

## **TYPICAL USES**

SpECtop Armourite E9 can be used in any application where an uncoated concrete is required to provide high abrasion, skid and impact resistance.

It is particularly suited for heavy industrial wear.

## **ADVANTAGES**

- Non metallic aggregate
- No additions required ready to use •
- Extremely hard wearing emery aggregate resulting in high resistance to abrasion and impact resistance
- Monolithic bond to host concrete
- Resistant to oils and greases

## **TECHNICAL DATA**

## **Compressive strength**

28 days

70 N/mm<sup>2</sup> Abrasion Resistance Test data indicates that **Concrete floors treated** with SpECtop Armourite Hardness

E9 exhibit an abrasion resistance 400% better than that exhibited by 40N/mm<sup>2</sup> concrete on its own.

When tested against the Mohs hardness scale, the emery aggregate used in

**SpECtop Armourite E9** provided values in excess of 8.5.

Testing in accordance with B.S. 8204: Part 1 gave results 5 times better than those required of a screed designed to

withstand heavy traffic.

## **APPLICATION**

**Impact Resistance** 

## Preparation

It is essential that adequate planning of the application is made in advance and that sufficient material is laid out to meet the requirements of the application.

The base concrete slab should have a thickness not less than 80mm and the concrete mix design should be formulated as follows:

Water/cement ratio	<0.50
Cement content/m <sup>3</sup>	>300 kg
Slump	>75 mm
Air entrainment	<2%
Vacuum dewatering should not be used	

Vacuum dewatering should not be used.

## Application

SpECtop Armourite E9 should be applied at the rate of 4 to 7kg/m<sup>2</sup> depending on the degree of trafficking anticipated.

SpECtop Armourite E9 must be applied as soon as the base concrete has reached the stage where

## ENGINEERED SOLUTIONS

light foot pressure leaves an indentation of around 5mm or as soon as it is practicable to apply the product correctly without damaging the plastic surface of the base slab.

On large application it is essential that sufficient operatives are available to work at a controlled rate behind the concreting team.

**SpECtop Armourite E9** is applied in two applications. The first application utilises two thirds of the chosen application rate and is broadcast evenly across the surface but ensuring the material lands nearly vertically rather than spread horizontally. Once applied the free water in the base concrete will slowly darken the applied material and once this stage is complete wood floating of the surface can commence. Do not over trowel at this stage.

The remaining one third of the material can now be applied and moisture allowed to combine with the material as before and wood floating of the surface can then be completed. Once the floor has attained a degree of stiffness at which light foot trafficking does not mark the surface, steel floating and/or power floating can progress.

## **CURING**

**SpECtop Armourite E9** should be cured with a curing membrane such as **SpECcure WE**.

Continuous polyethylene sheets taped at the edges is an acceptable alternative.

### LIMITATIONS

**SpECtop Armourite E9** must not be used in floor areas which are likely to be exposed to acids or any

other product which is known to attack Ordinary Portland cement concrete.

## **PACKAGING & YIELD**

**SpECtop Armourite E9** is supplied in 25kg bags.

Medium duty	$4 - 5 \ kg/m^2$
Heavy duty	6 - 7 kg/m <sup>2</sup>

#### **STORAGE & SHELF LIFE**

The shelf life of the product in sealed bags is typically in excess of twelve months.

Storage at high ambient temperatures or in high humidity environments may reduce the shelf life of the product.

#### **HEALTH & SAFETY**

**SpECtop Armourite E9** is alkaline in nature and in a moist environment may be harmful and irritating to the skin, eyes and respiratory system.

Wear dust mask, gloves and goggles during handling.

Skin contact should be treated with soap and water.

Contact with the eyes should be treated by rinsing well with copious amounts of water prior to obtaining medical advice.

#### FLAMMABILITY

**SpECtop Armourite E9** is non- flammable.

Issue 10: 01/2016

QA-054

Whilst the information and/or specifications given are, to the best of our knowledge, true and accurate, no warranty is given or implied in connection with any recommendations or suggestions made by us, our representatives, agents or distributors as the conditions of use and labour involved are beyond our control.

If it is proven that the product does not perform as described in our TDS, SpEC's liability extends solely to the free replacement of product, once the claim has been accepted after due investigation by SpEC. SpEC will not entertain any claims involving any form of consequential costs or damages such as shipping costs, custom duties, damages to third parties, damages to structures, penalties from delay of a project or any other form of consequential damage.